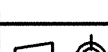


DWG No.	SHEET OF	ASSEMBLY DWG No.	MARK
DWG No.		PAGE	REV.

JIS-CAPL	Kernmark/ Order Code	Änderung Revision						Änderung geogr. Revision checked									
		Änd.-Ind. Revision	Datum	Name	Plangradat, Änderungstext Quadrant, Description				Datum	Name							
		Erstellt Drawn by	2004-12-09	Goesch	<div>ANDRITZ</div> <div>ANDRITZ AG WIEN, AUSTRIA</div>						Original Origin	2 OK 89708	IDENT				
		Geprüft Checked	2004-12-09	Mark							Ersatz fuer Replaces						
		Geprüft Checked															
Geprüft Checked																	
92-97538/0	Auftrags-Nr./ Order Number	Masstab Scale		Benennung/ Title				Zeichnungs-Nr./ Drawing Number		Änd.-Ind. Revision		Sprache Language		Blatt Sheet			
		1:1		NABE				2 OK 94376						von of			
				BEARING HUB				D=138 x 200		CAD							
										OK-BK.JIS-CAPL.402.02.NABE.1							
										D1							
92-97538/0	Auftrags-Nr./ Order Number	Werkstoff Material		1.4122				Masse Weight		8,6 kg		Gruppen-Nr. Group Number				40202	
		ISO 2768-mK (Maschinenbau) (Construction of machines)		Gebräuchl. Masse Nominal mass		über/over bis/to		1000 ± 12		2000 ± 12		12000 ± 4		16000 ± 6			
		ISO 1920-BA-F (Stahlbau) (Steel construction)		über/over bis/to		0,5 ± 0,1		1000 ± 0,8		4000 ± 3		16000 ± 6		over ± 9			
						0 ± 1		120 ± 3		8000 ± 5		20000 ± 8					

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hardened	55 HRC
hardened depth	mm

120 k6	+0,025 +0,003
95 H7	+0,039 0,000
80 H7	+0,030 0,000
135 h11	0,000 -0,250
138 f6	-0,043 -0,068
fit size	tolerance